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RBW6705G02431-3G**Job Sheet 190522****Part No:** RBW6705G02431-3G**Job Qty:** 10 pcs**Part Name:** Main Rotor Actuator Lever Rigging Fork**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 2/11/19**Job Tracking No:** SIOP**Due Date:** 3/8/19**Created By:** Dara Macdonald**Type:** Stock**Description:****Note:** DWG RBW6705G02431-3G Rev 1B IPP Rev A 17.11.20 New issue DP Verify DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run		Workcenter/Supplier		Sign-off
					Hrs	Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	10 pcs	3/8/19	3/8/19	0.00	5.00	External Load - 1		AP 2019/04/02 MICHEL
							External Load - 2		
							External Load - 3		
							Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	10 pcs	3/8/19	3/8/19	0.00	0.00	QC 5 - 10		DAS 40 9-89 APR 02 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
130	Packaging 3-1 - Stock - B4B	10 pcs	3/8/19	3/8/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



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Container No: S168989**Part:** RBW6705G02431-3G**Job No:** 190522**Serial No/Batch:** S168989**Revision:** 1B**Inspector:****Exp Date:****Instructions:**

Date: 04/02/19

					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	MLL
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	10 pcs	3/8/19	0.00 0.00	QC 21 - SA - 21	DAG	APR 03 2019
				QC 21 - SA - 70	21	
				QC 21 - SA - 53	53	

Part Op **110** - Small Fab - Assemble as per DWG. Sheet 1
 Descriptions: **120** - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	20 Ea (2 ea)	110-Small Fab - 1	S093315
CL-2-C	Lanyard Wire	8.3000 ft (.83 ea)	110-Small Fab - 1	S119833
NAS1756-12	Remove Before Flight	10 Ea (1 ea)	110-Small Fab - 1	S134216
RBW6705G02431-3G-1	Lever Rigging Fork	10 pcs (1 ea)	110-Small Fab - 1	S162868

Job Allocations

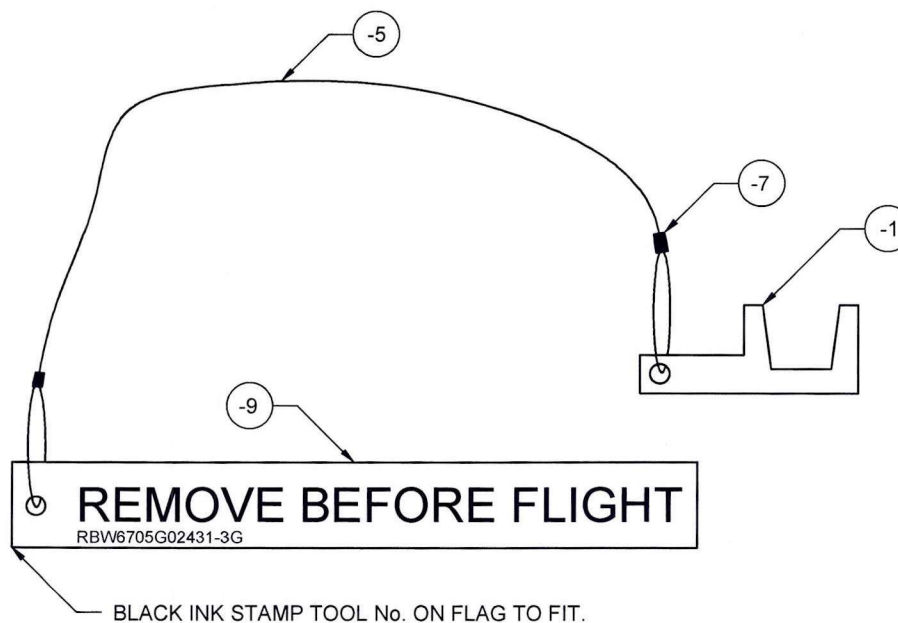
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	3896T31	20	647	20
Allocated Container Detail				
	Qty	Container No	Location	Init
	20	S168967	ga026	_____
	CL-2-C	8	291	0
	NAS1756-12	10	269	0
	RBW6705G02431-3G-1	10	10	0

Part Specifications	
Specifications could not be found.	

Plex 4/2/19 3:35 PM dart.boucher.sylvie

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	ADDED R.063 (x3) & CH'D ANGLE PRECISION FROM 8" -1 PER SE.	4/25/11	RJC	RW
1A	DELETED -3 KEY RING.	8/29/12	RJC	SE
1B	CORRECTED BOM QUANTITIES.	2/13/13	BIM	RW



NOTES

1. ALSO PART OF KIT RBW6705G00131-3G.

ASSY QTY	ASSY #	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	LEVER RIGGING FORK	6061	1/4 x 1 x 2	2
		B/O	-5	1	LANYARD WIRE	COATED STEEL	Ø1/16 x 10 REID #CL2C	1
		B/O	-7	2	FERRULE	ALUMINUM	Ø1/16 x 3/8 MCMaster-CARR #3896T31	1
		B/O	-9	1	REMOVE BEFORE FLIGHT FLAG	COATED CLOTH	NAS1756-12 AIRCRAFT HARDWARE	1

RED BARN MACHINE	
TITLE LEVER RIGGING FORK M/R ACTUATOR	
DWG NO. RBW6705G02431-3G	REV 1B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	METRIC REF. XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES Ø15 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 1-28-10
SHEET 1 of 2	

DRAWN BY: PERRITT
APPROVED <i>D. Weil</i>
HEAT TREAT FINISH
SPEC
USED ON MODEL AGUSTA